

Two Software Options and a Cloud Application for Production Management

- Textile RIP software for apparel and interior applications

TxLink5™

Equipped with user-friendly features for textile production.

- Beginner-friendly RIP software designed for ease of use and simplicity

Raster Link 7

Mimaki Cloud Technology PICT

PICT allows users to monitor printer operation and ink usage remotely.

It supports better planning by providing real-time data on operational status and performance.

PICT helps with scheduled maintenance and preparing for ink refills, ensuring smooth and efficient production.

- Production control
- Prepare for ink refilling
- Scheduling of maintenance etc...



Environmentally Certified Inks for Waterless Textile Printing

TP410, Sb420, Sb411 Safety and environmental friendliness are exceptional: TP410 is bluesign® APPROVED and Sb420/Sb411 are ECO PASSPORT certified.

Main Specifications

Item	Tx330-1800B	Tx330-1800
Print head	On-demand piezo head	
Print resolution	300, 600, 900, 1200dpi	
Ink	Type/Colour	Textile Pigment Ink TP410 C/M/Y/K/R/G/B/Lk Dye Sublimation Ink Sb420 B/M/Y/K/Lb/Lm At hybrid ink set TP410 C/M/Y/K Sb420 B/M/Y/K
	Capacity	2L Ink Pack
Max. print width	1,890mm(74.4in)	Fabric : 1,910mm(75.2in)/ Transfer paper : 1,940mm(76.4in)
Media	Max.width	1,900mm(74.8in)
	Max.thickness	5.0mm(0.2in)
	Roll weight	40kg(88.2lb)2-3in media roll 34kg(75.0lb)1-1.5in media roll
Interface	Ethernet 1000BASE-T(recommended), USB2.0 Hi-Speed	
Power supply	AC100-120V/200-240V±10% 5A 50/60Hz±1Hz	AC100-120V/200-240V±10% 3A 50/60Hz±1Hz
Power consumption	Max. 500W or less Min. 4.5W or less	Max. 300W or less Min. 4.5W or less
Safety standard	VCCI Class A, FCC Class A, IEC62368-1 compliant ETL, CE marking(EMC Directive, Low Voltage Directive, Machinery Directive, RoHS Directive), CB certification, REACH, EnergyStar, RCM mark, KC certification, UKCA mark	
Operational environment	Temperature	20-30 degC / 68-86 degF
	Humidity	35-65% Rh(No condensing)
	Guaranteed accuracy temperature	20-25 degC / 68-77 degF
	Dust level	0.15mg/m³ (Equivalent to a general office environment)
Outside dimensions(WxDxH)	3,230mm×1,912mm×1,900mm (127.1×38.0×74.8in)	3,230mm×965mm×1,857mm (127.1×75.3×73.1in)
Weight	622kg(1371.3lb)	291kg(641.5lb)

Supplies

Item	Code	Remark
Textile Pigment Ink TP410	Magenta	TP410-M-2L
	Cyan	TP410-C-2L
	Yellow	TP410-Y-2L
	Black	TP410-K-2L
	Red	TP410-R-2L
	Green	TP410-G-2L
	Blue	TP410-BL-2L
Dye Sublimation Ink Sb420	Magenta	SB420-MD-2L
	Blue	SB420-BLD-2L
	Yellow	SB420-YD-2L
	Black	SB420-KD-2L
	Light Magenta	SB420-LMD-2L
Sublimation Transfer Ink Sb411	Magenta	SB411-MT-2L
	Blue	SB411-BLT-2L
	Yellow	SB411-YT-2L
	Black	SB411-KT-2L
Maintenance liquid 03	ML003-Z-K1	For routine Maintenance
Flushing liquid 03	FL003-Z-2L	Automatic maintenance slot
Flushing liquid 03 2L	FL003-Z-2L	Flushing liquid for ink replacement

• Some of the samples in this catalog are artificial renderings. • Specifications, design and dimensions stated in this catalog may be subject to change without notice (for technical improvements, etc). The corporate names and merchandise names written on this catalog are the trademark or registered trademark of the respective corporations. • Inkjet printers print using extremely fine dots, so colours may vary slightly after replacement of the printing heads. Also note that if using multiple printer units, colours could vary slightly from one unit to other unit due to slight individual differences. • The specifications described in this catalog are as of April 2025.



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For
TEXTILES &
APPAREL

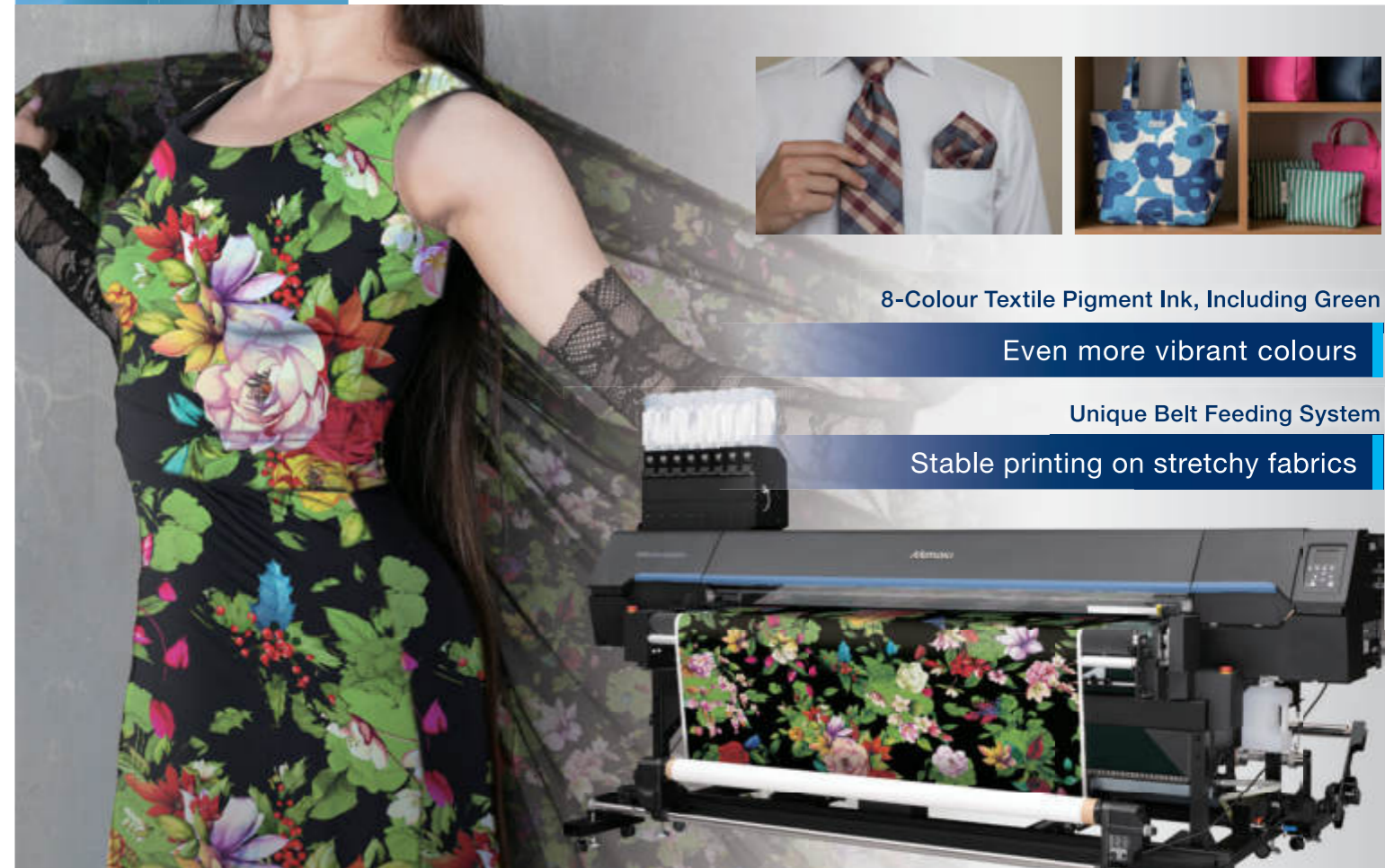


A New Era of "Waterless" Digital Textile Printing

Direct-to-Textile Inkjet Printer

TX330-1800B

Belt-Fed Model



8-Colour Textile Pigment Ink, Including Green

Even more vibrant colours

Unique Belt Feeding System

Stable printing on stretchy fabrics

High-speed, high-density output up to 60m²/h

Easily switch between fabric & transfer paper printing

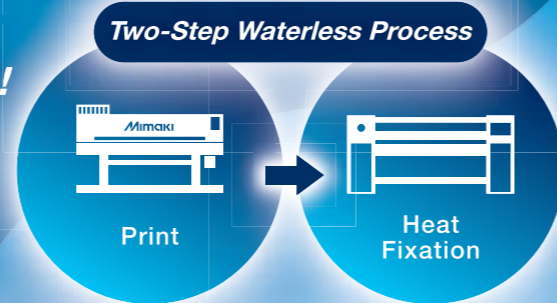
TX330-1800

Hybrid Model



Waterless & Sustainable Digital Textile Printing

Faster and More Beautiful than Ever!
A Simple, Waterless Process
Making Digital Textile Printing
More Accessible

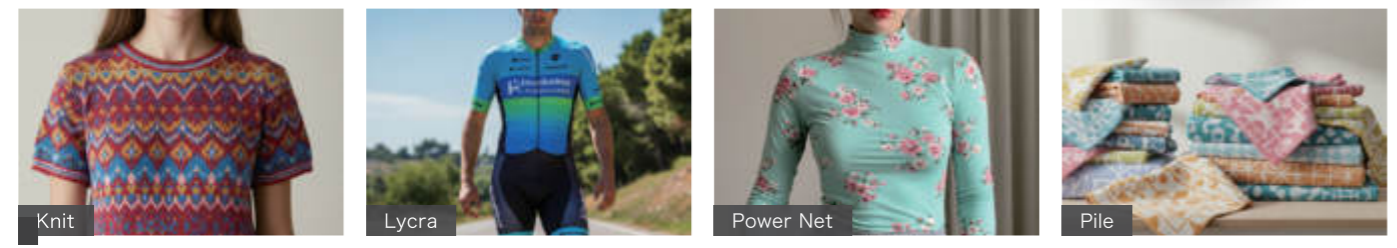


*Depending on the fabric type, pre-treatment may be required before printing.

Now with Green! 8-colour inkset for exceptionally vibrant prints.

TX330-1800B Belt-Fed Model

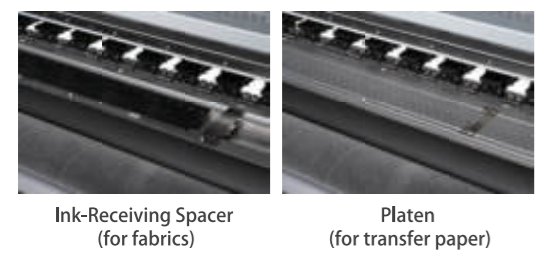
The sticky belt system securely conveys fabric without external tension, ensuring stable, high-quality printing—even on stretch fabrics and thicker materials. New textile pigment inks deliver vibrant colours, making them ideal for the production of apparel and home décor.



Up to 60m²/h! Vibrant soft sign production with high density.

TX330-1800 Hybrid Model

Supports both sublimation transfer and direct sublimation printing. With an easy switch between print mechanisms, you get the functionality you need, exactly when you need it.



Ink Types Mimaki's Waterless Textile Printing Inks for Various Fabrics and Applications

Textile Pigment Ink
TP410

Suitable for printing on a wide range of fabrics, including natural and synthetic fibers. Ink is fixed only by heat treatment, simplifying post processing facilities.

*Additional equipment may be required depending on the printing conditions.



Dye Sublimation Ink
Sb420

Designed for direct printing on polyester fabric, delivering vibrant visual communications.



Sublimation Transfer Ink
Sb411

Used for printing on sublimation transfer paper, which is then transferred to polyester fabric with heat.

*Sublimation Transfer Ink (Sb411) is only compatible with the Tx330-1800 when using the hybrid ink set.

Hybrid Ink Set Using two types of ink in one machine expands application possibilities.

Textile Pigment Ink
TP410

Dye Sublimation Ink
Sb420

Belt-Fed Model **Hybrid Model**

Indoor and outdoor fabric signage and a wide range of apparel merchandise.



Sublimation Transfer Ink
Sb411

Dye Sublimation Ink
Sb420

Belt-Fed Model **Hybrid Model**

Complete coordination of stores and facilities using interior fabrics and fabric signage.



Textile Pigment Ink
TP410

Sublimation Transfer Ink
Sb411

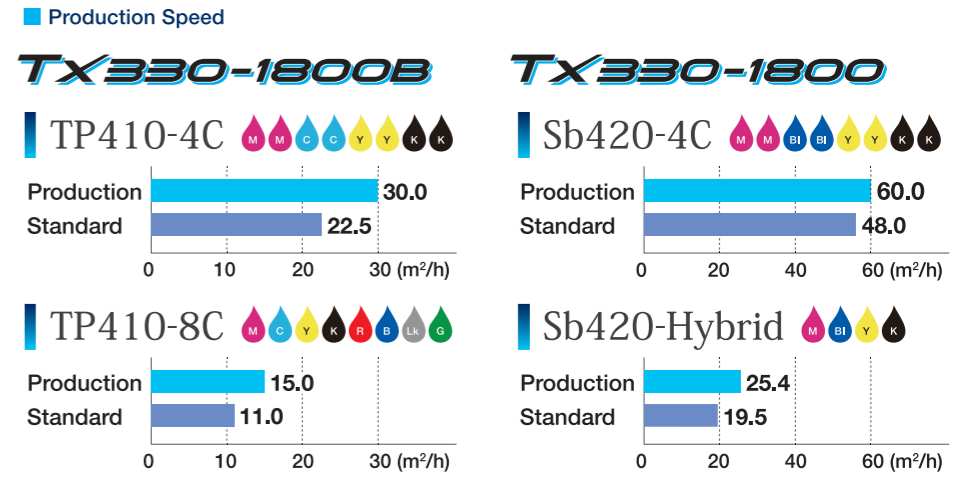
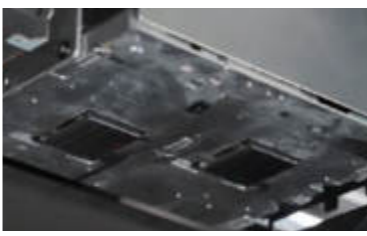
Belt-Fed Model **Hybrid Model**

For all fashion and sports apparel, as well as custom-made items.



Equipped with "330 Engine" for high-resolution, high-definition printing

The Tx330 Series features Mimaki's flagship print engine, delivering fast and high-quality direct-to-textile printing.



*Only the print modes primarily expected for each model are listed. For ink sets or modes not listed, please contact your local sales office.